

YOUR MADE TO MEASURE  
**CANOPIES,  
PORCHES &  
VERANDAS**

*fine***IRON**  
WROUGHT IRONWORK



## *This is* **FINE IRON**

HAND MADE BY SKILLED CRAFTSMEN, USING TRADITIONAL MATERIALS THAT HAVE STOOD THE TEST OF TIME.

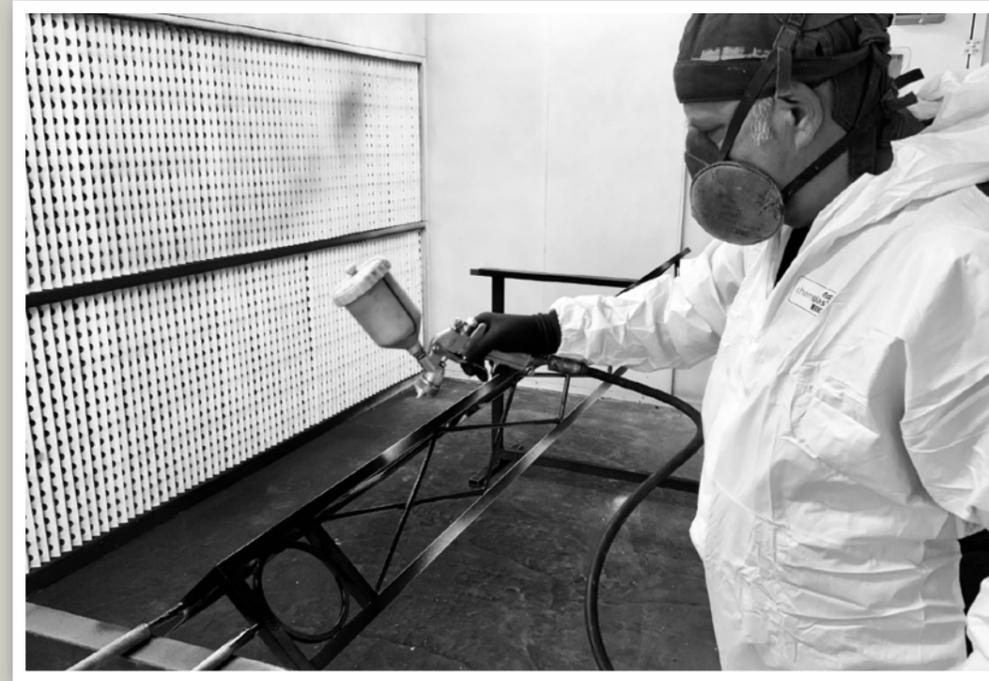
OUR RANGE OF WROUGHT IRON DESIGNS ARE MADE-TO-MEASURE TO CREATE A STUNNING ADDITION TO YOUR PROPERTY – WHETHER A SIMPLE CANOPY TO FEND OFF THE WEATHER FROM YOUR FRONT DOOR, OR A GRAND VERANDA TO ENJOY A SUNNY ELEVATION.

FROM OUR WORKSHOP IN WALES, OUR IRONWORK CAN BE SUPPLIED NATIONWIDE, TO EUROPE AND BEYOND. WE PRIDE OURSELVES ON OUR UNCOMPROMISING QUALITY, ATTENTION TO DETAIL AND BESPOKE SERVICE, TO DELIVER A PRODUCT THAT TRULY MAKES AN ENTRANCE.



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# CRAFTED by HAND

*Every Fine Iron porch, canopy or veranda is made by hand to order at our workshop near Brecon in Wales. Our team of experienced craftsmen and women are skilled in using both traditional materials and working methods, coupled with the very latest manufacturing technologies to deliver a product that is built to last, yet elegantly refined.*



Regency Light Veranda with part-glazed roof

## Choosing a STRUCTURE

### PORCHES & VERANDAS

Porches and verandas are defined by having pillars as an integral part of the structure to support the roof. This additional structure allows wider spans and greater depths to be achieved where required, as well as giving a visually striking feature.

A porch would generally cover the main entrance to provide protection from the elements. A veranda is generally on the side or rear to provide an outdoor living space that can be enjoyed regardless of the weather.



Georgian porch with complete roof



Ring canopy with Zintec roof

### CANOPIES

Our cantilevered canopies have no uprights and are simply secured to the wall. They have a lighter visual appeal and leave access free of supporting pillars, useful for smaller spaces and side/rear entrances.

Any of our porch designs can be used to create a cantilever canopy, ensuring visual continuity for customers requiring a porch also.

## BALCONIES

Any of our porch/veranda designs or columns can be used to create a balcony. A veranda balcony can provide both shelter to an entrance and additional covered seating area for a room above. Elements of the decorative ironwork can also be incorporated into the railings add a stylish design statement to a building.

### ADVICE

*If you have any specific ideas or questions, please give us a call – we're happy to help.*

*info@fineiron.co.uk  
01874 636966*



Cast columns, supporting balcony



Veranda and Juliette balconies for the same property incorporating decorative railing panels to match the decorative ironwork.



Deco ironwork pergola with bespoke glass infill panels

Further information on all our products is available on our website, along with our fantastic 3D canopy/porch/veranda builder - simply pick your design and accessories, enter approximate dimensions and view your new ironwork structure in 3D - you can even enter the paint colour you would like and email it directly to us for a quote!



<https://fineiron.co.uk/3d>

## ...OR PERHAPS SOMETHING ELSE?

At Fine Iron we pride ourselves on creating exactly what you want. We specialise in providing bespoke fittings, having undertaken many unusual projects for private and commercial clients.

We can supply our canopies, porches and verandas nationwide, to Europe and beyond. If you have something in mind, please do not hesitate to contact us for advice or estimates regarding special requirements.



## Porch & Veranda DESIGN STYLES

*Our range of ironwork designs are intended to complement any architectural and personal styles. All of our ironwork is made to order to suit your specific requirements. To enable you to create the perfect final package we offer three roof types and a variety of finishing options including spandrels, stone plinths, cast shoes and custom veranda enclosures, together with an array of paint colours.*

*We can also create corner porches, wrap-around verandas and free-standing structures - please contact us to discuss your specific requirements.*



### WHAT DOES A PORCH OR VERANDA CONSIST OF?

A porch will usually consist of two corner uprights, a frieze panel to the front and two side frieze panels.

A veranda will usually consist of the same, along with intermediate uprights and additional front frieze panels to allow for greater widths (and depths, if required). Additional uprights against the wall can also be included allowing a more 'enclosed' feel and a more balanced, symmetrical appearance on deeper structures.

All our designs can be viewed in 3D on our website along with further images, simply click on the ironwork design that you like. You can also create your canopy/porch/veranda using our fantastic new 3D builder by inputting your dimensions, selecting the ironwork design, accessories and even the colour you would like. Scan the QR code to give it a go!



<https://fineiron.co.uk/3d>

### PORCH & VERANDA DESIGNS



CAMBRIDGE



HIGHBURY



QUATREFOIL



QUEEN ANNE



WENTWORTH



REGENCY LIGHT



HENLEY



GEORGIAN



DECO



NOUVEAU



REGENCY WIDE



EDEN



TREILLAGE



TREILLAGE DOUBLE



ROSELEAF

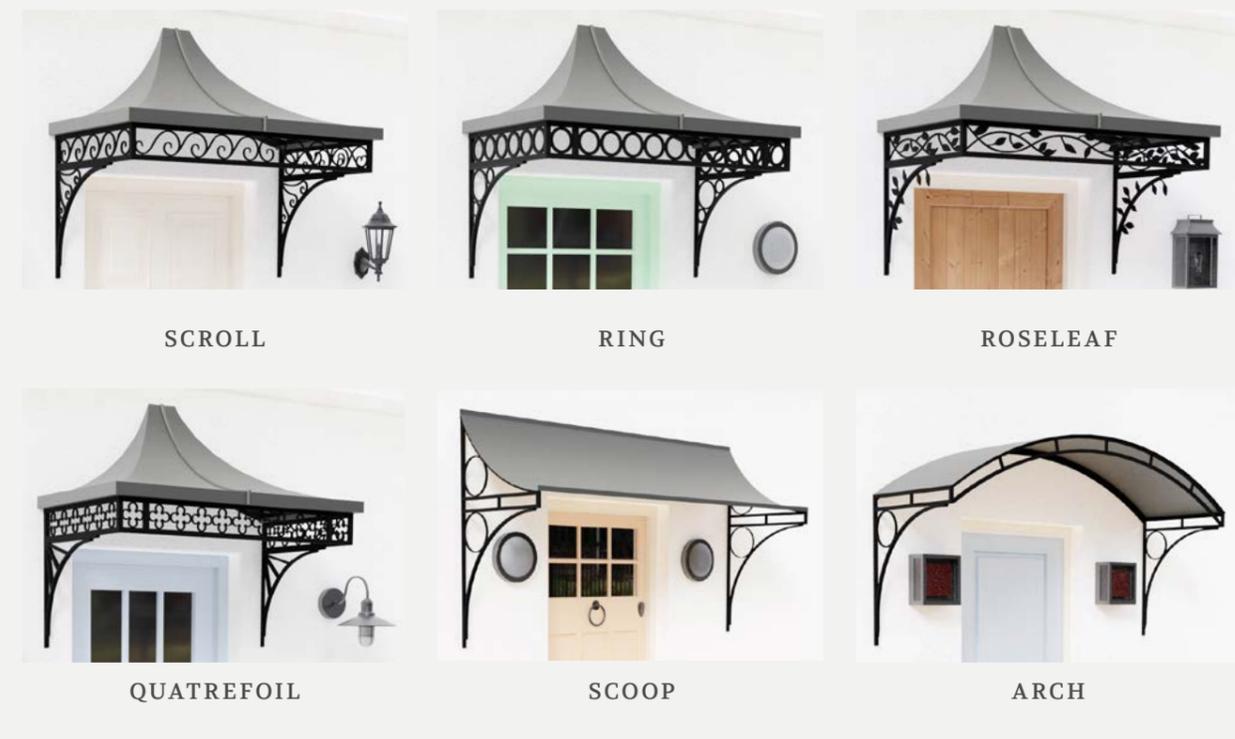


ARDEN



Scoop & Arch style canopies for a prestigious development

### CANOPIE DESIGN CHOICES



# CANOPIES

Ideal for providing shelter over your main or second entrance door where clearer access is required, our cantilever canopies are available in six specific designs, with a choice of spandrel brackets.

Alternatively, our porch/veranda ironwork designs can also be used to create cantilever canopies. To see these designs as canopies, please visit the canopies page on our website.

The canopy frieze panels for the Ring, Quatrefoil, Scroll & Roseleaf designs are slightly shallower at 14cm deep compared to our porch & veranda friezes which are 18cm deep.

The roofs are also shallower at 50cm high compared to 61cm for porches, to compliment the slimmer ironwork profile. The scoop & segmental canopies offer a more minimalist, contemporary option and can also be used as sunshades as per the photo above.



[fineiron.co.uk/canopies/styles/](http://fineiron.co.uk/canopies/styles/)



Ring canopy with Zintec roof



Wentworth canopy



Bespoke scallop edge glass canopy

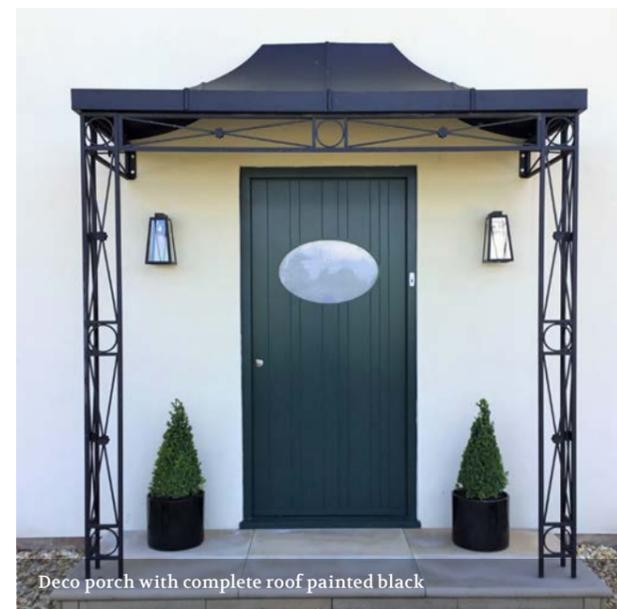


Bespoke curved Nouveau with lead roof

**SIZING**  
 We can make your canopy any size up to a maximum width of 3.0m and depth of 1.0m.  
 Wider canopies may be possible with some design changes. Please contact us.



Georgian corner porch with flat roof framework finished in lead



Deco porch with complete roof painted black



Roseleaf porch with complete roof

*A small selection of previous projects showing a variety of styles and configurations for inspiration. Please visit our website for further project images and details:*

[www.fineiron.co.uk/porches/projects](http://www.fineiron.co.uk/porches/projects)

#### BESPOKE

*Fine Iron are proud to offer a bespoke design service.*

*To discuss a design tailored specifically to your requirements please don't hesitate to contact us.*

#### SIZES

*Porches can be up to 4.2m wide before an intermediate upright is required.*



Regency Light porch with 'flat' topped, lead finished roof frame



Treillage porch with built-in seating (by others)

#### OPTIONS

*Uprights against the wall may be added for balance, particularly on deeper structures.*



Henley porch with copper finished roof

# PORCHES

A traditional wrought iron porch can transform an ordinary entrance into something really special.

Combining the practicality of a protective roof with the strength and architectural impact of columns – available in 16 styles – a well chosen porch can provide a focal point or highlight the main entrance for visitors whilst framing it perfectly. With a choice of three roof types (see page 21), we can create a porch to suit all tastes and requirements.

Our porch & veranda ironwork is typically 18cm (with a few exceptions, such as the Arden, Double Treillage & Regency Wide) giving solidity and integrity to their visual appeal.



[fineiron.co.uk/porches/styles/](http://fineiron.co.uk/porches/styles/)



Double Treillage porch with roof frame and matching railings



Treillage veranda with partially glazed roof

*All of our wrought iron verandas are hand-crafted to order to ensure a perfect fit!*

*Verandas can be made to any width and can wrap around multiple sides of a property if required.*

*The vast majority are between 1.8m and 2.5m deep which allows ample space for a table and chairs, or other furniture.*

*We also offer custom veranda enclosures to allow you to enjoy your outside space whatever the season or weather - see page 23 for more information.*



Deco veranda with lead finished roof framework



Cambridge veranda with Zintec roof



Georgian ironwork

# VERANDAS

Offering both shelter and shade a veranda (sometimes spelt 'verandah') allows you to enjoy your outside space come rain or shine!

Whether you wish to entertain friends and family, wine and dine alfresco or just relax with a good book to the sound of birdsong, a Fine Iron veranda is a fantastic option to extend and enhance your living space.

Whether you would like a traditional, decorative or more modern veranda, we have a broad variety of design options to compliment any architectural style, along with the option to create something entirely unique for your home.

So, whatever your veranda vision, Fine Iron has got you covered.



[fineiron.co.uk/verandas/styles/](https://fineiron.co.uk/verandas/styles/)



Deco wrap-around veranda with fully glazed roof

## BESPOKE

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Further information on all our products is available on our website, along with our fantastic 3D canopy/porch/veranda builder!



[fineiron.co.uk/3d](https://fineiron.co.uk/3d)



Henley veranda with part-glazed roof



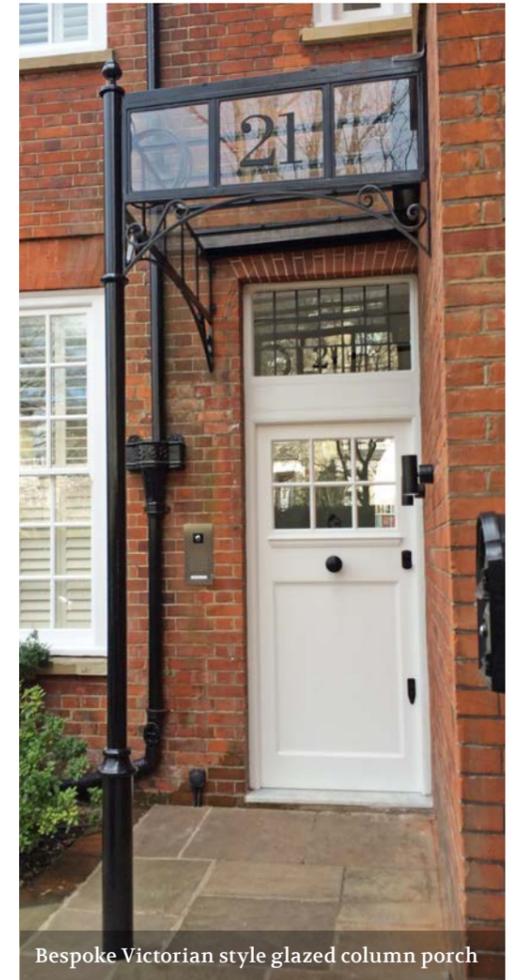
Bespoke cloister / covered walkway with a glazed roof



A SMALL SELECTION OF COLUMN DESIGNS



Cast columns supporting bespoke balcony and steps



Bespoke Victorian style glazed column porch

# COLUMNS

Our range of column structures and designs can be used to support a porch or veranda roof, walkway or balcony.

These versatile structures can provide both practical shelter and/or an additional viewing or access platform for a room above. Your choice of column and railing designs can also add a stylish design statement to a building.

We offer a wide range of columns in a variety of materials, from cast iron to steel and aluminium with a whole host of decorative cast connectors and reducers to suit individual requirements. These can be combined in a variety of ways to produce a column unique to your project. All can be used with our decorative ironwork frieze panels, roofs and accessories. Additional column designs are available on our website where they can also be viewed in 3D.



[fineiron.co.uk/columns](https://fineiron.co.uk/columns)



Column porch with Georgian frieze and lead finished roof

## SIZES

Columns are available in various materials, diameters and designs.

If your project requires a specific style or size please do get in touch.



Traditional column veranda on Grade I Listed Building



Deco ironwork on Forest of Dean plinths with cast cover shoes and roof framework

## FINISHING TOUCHES

To complete the perfect package we offer a range of high quality, craftsman made accessories to complement the traditional aesthetic and quality of wrought ironwork.

These carefully crafted pieces are made in Wales using skilled local suppliers – our Plinths are made locally using stone from the Forest of Dean; our Cast Shoes are made at a Foundry in Swansea, and our spandrels are manufactured at our workshops in Brecon.



[fineiron.co.uk/finishes](https://fineiron.co.uk/finishes)



Stone plinth with cast cover shoe (prior to sealing)

## STONE PLINTHS

Our natural stone plinths provide an ideal solid base to our porch ironwork. Hewn from Forest of Dean stone, they are then dressed and drilled by Welsh stonemasons very near our workshops.

The plinth dimensions given are to suit 18cm wide ironwork. Plinths for intermediate uprights, the Regency Wide or Double Treillage styles and bespoke sizes are also available - please enquire for details.

Please note that natural stone may differ in colour to that illustrated. This is due to natural variations, when the stone was quarried, and weathering.

You can create your porch or veranda in our 3D builder and view it with and without plinths and / or cast shoes at the press of a button.

Click the link or scan the code to give it a try!



[fineiron.co.uk/3d](https://fineiron.co.uk/3d)



29cm wide x 29cm deep x 35cm high

### SINGLE SHOE



6.5cm wide x 6.5cm deep x 3.0cm high

### DOUBLE SHOE FOR INTERMEDIATE UPRIGHTS



6.5cm wide x 6.5cm deep x 3.0cm high

### TRIPLE SHOE FOR CORNER UPRIGHTS



6.5cm wide x 6.5cm deep x 3.0cm high

## CAST COVER SHOES

Our cover shoes are sand cast at our foundry in Wales and provide that finishing touch to your ironwork. They can be used with or without sandstone plinths.

These are optional and simply drop down to cover the fixing holes once the uprights are in place. Once in position, the gaps where the uprights pass through and around the base, should be sealed with a suitable silicone sealant. Alternatively, if cast shoes are not required, grout to match your slabs can be used to fill the top of the fixing holes.

Please note, due to the width of the uprights, only single cast shoes can be used with the Regency Wide and Arden designs.



Bespoke ironwork veranda with Sunray spandrels and leaded roof



Custom made cover to match your veranda

## SPANDRELS

Supporting spandrels are used to add additional structural support and complete an elegant design.

Spandrels are available in six designs and three standard sizes 36cm & 46cm – sufficient for most porches and verandas. For cantilever canopies we have 46cm & 56cm – depending on the depth out from the wall.

All designs are interchangeable with various frieze and column designs. Bespoke sizes and designs can also be made.

Please note: some photographs of previous installations feature the old style spandrel with quarter circle corner brace. The current spandrel style is as shown here.



Sunray



Roseleaf



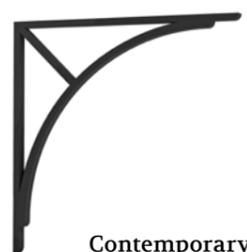
Scroll Rays



Scroll



Ring



Contemporary

## Custom made VERANDA COVERS

A veranda is a fantastic way to increase your living space and unite your indoor and outdoor spaces; and the addition of custom enclosure allows you to extend the use and enjoyment of your veranda space through the wetter and colder months!

What's more, they are tailor made to suit your particular structure and are completely customisable, with a whole host of colour options along with the ability to choose the position and quantity of door openings and feature large 'windows' so your view remains unobstructed.

The cover is removable or can simply be pushed back (like a curtain) to allow you the freedom to open up the veranda in summer months!



Extend the use and enjoyment of your veranda



Bespoke design porch with Zintec roof

# COMPLETE ROOFS

Complete your porch or veranda with one of our Zintec roofs finished in a textured lead-grey or black powdercoat.

Made from mild steel sheet that has been electrolytically coated with a thin layer of zinc, these are a complete roof in themselves and provide a lightweight alternative to a traditional lead roof. Half round welts complete the look by replicating the standing seams of a lead roof.

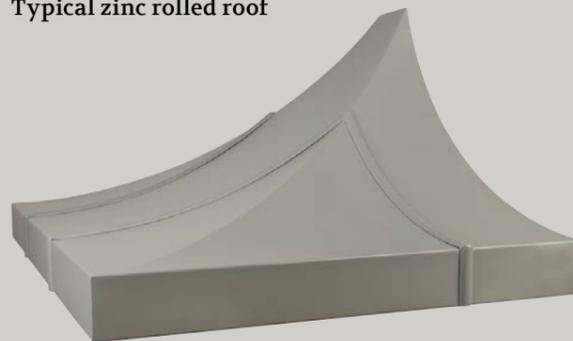
The maximum depth for a complete roof is 2.5m and as there is no internal framework or ringbeam, it is not possible to attach guttering to these, or hang pendant lights from them. Larger roofs are supplied in sections with welts covering the joins.



[fineiron.co.uk/roofs](https://fineiron.co.uk/roofs)



Typical zinc rolled roof



Complete roof on Ring canopy with lead flashing

## SIZING

Typically, complete roofs for porches & verandas are 610mm high and a little less at 500mm for cantilever canopies.

The roof height can be adjusted to suit your specific requirements - increased for deeper structures, or if you have limited room above your door, we can also make flat rolled roofs.

## FINISHES

This is a complete lightweight, self-supporting structure. Powder-coated lead grey as standard, with half round welts to replicate standing seams of lead.

Alternatively it can be painted black or a colour of your choice.



Cambridge veranda with 'flat' roof



Deco Porch with complete roof painted black

## FITTING & SEALING

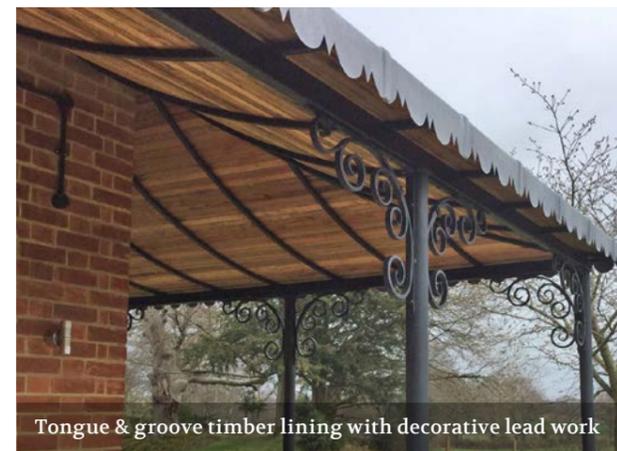
Our complete roofs can be lead flashed over where the roof abuts the wall, to give a traditional finish. Alternatively, if your walls are plumb and level, a suitable proprietary sealant can be used if preferred.



Regency Light veranda with roof framework ready for lining and finishing in lead



Double Treillage ironwork with painted plywood lining to roof framework



Tongue & groove timber lining with decorative lead work



Roof framework finished in lead with level ceiling installed concealing skeletal structure



Regency Wide porch with roof framework ready for lining and finishing in true zinc.

# ROOF FRAMES

Our roof frameworks are supplied ready for lining and covering in a finish of your choice such as lead or copper by your local roofing contractor. Guttering, either with or without a timber fascia, can also be attached if required.

The skeletal framework creates a very attractive underside which can be lined with painted ply or tongue and groove boards, leaving the framework exposed underneath. Alternatively, a level ceiling can be fitted to house lighting and hide the framework to suit your individual taste.

As with all our roofs, all dimensions are variable including height and they can be designed to suit a wide variety of situations e.g. in a corner, between two walls, wrapping around.



[fineiron.co.uk/roofs](https://fineiron.co.uk/roofs)



Framework lined with tongue & groove cladding

**FRAMES**

*Our typical roof frameworks can be up to 2.0m deep - generally suitable for most requirements. Greater depths can be achieved by using larger section sizes, subject to structural calculations which we can arrange on your behalf.*

*Longer roofs are supplied in sections for bolting together on site.*



Bespoke straight, fully glazed roof

# ROOFS for GLAZING

Our glazing bar roof frameworks are supplied ready for glazing by others. Once the glass is in place, lead flashing is applied over the top of the glazing bars to provide a water tight seal. For a more minimalist, contemporary look, silicone sealant can be used instead of lead flashing

If partial glazing is preferred, we supply pre-cut galvanised mild steel sheets for insertion between the glazing bars. These will age and patina over time like lead or they can be pre-aged in our workshops.

Glazing bar roofs can be straight or curved, hipped or un-hipped. If hips are not required, we can provide frames (for glazing by others) to close off the triangular ends of the roof if required.



[fineiron.co.uk/roofs](https://fineiron.co.uk/roofs)



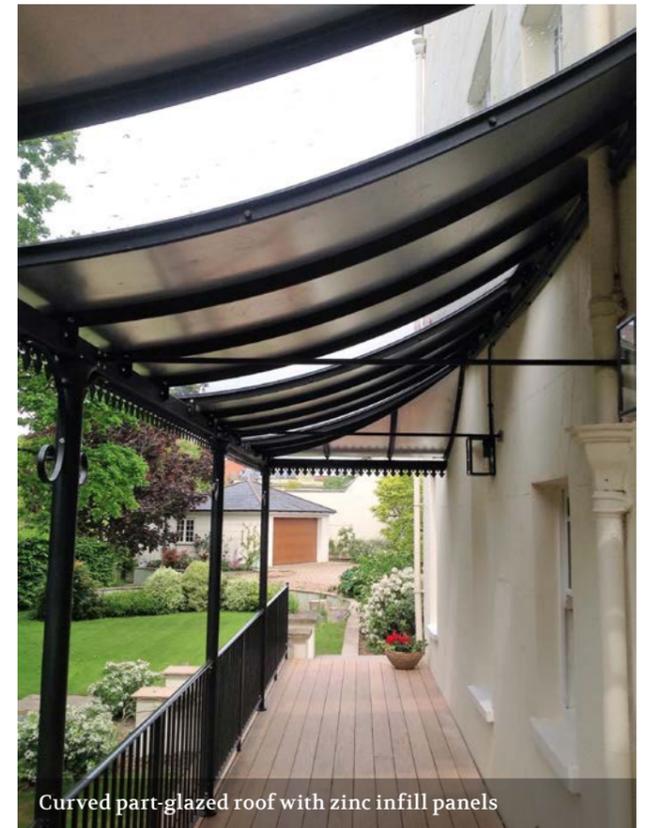
Fully glazed roof on bespoke columns with glazed frame to roof ends



Part-glazed roof with zinc infill panels



Glazed canopy

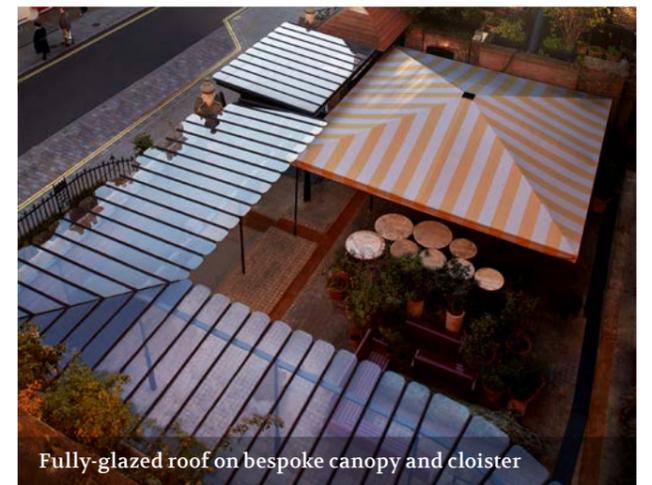


Curved part-glazed roof with zinc infill panels

Details to bear in mind when deciding your roof shape:

1. Curved glass is more costly than flat, straight glass;
2. The hipped ends of curved roofs cannot be glazed - galvanised infill sheets are provided as standard;
3. For a curved roof, the deeper the structure, the higher the roof will need to be to maintain a defined curve;
4. More consideration needs to be given to handling and installation with deeper structures, particularly with regards to the glass.

Please note that due to its specialist nature, Fine Iron do not carry out glazing or lead work.



Fully-glazed roof on bespoke canopy and cloister



Straight, partially-glazed roof, hipped both ends



## FINISHES

*At Fine Iron, we specialise in metal finishes of all kinds. Our expertise and experience has resulted in a durable, beautiful and authentic finish to protect your ironwork for years to come.*

Coming from a blacksmithing heritage, our craftsmen take great care in preparing your ironwork for finishing, cleaning off welds and removing spatter. The metalwork is then shot-blasted to ensure excellent adhesion before applying a high quality, three-coat two-pack paint system for a durable, weather-resistant finish.

We firmly believe in investing in the latest technology, from machinery and equipment to materials and processes to ensure we are able to deliver the highest quality wrought iron products to our customer.

Our custom built spray shop is fully self contained, featuring an inbuilt, temperature controlled curing room to ensure consistent curing – regardless of the weather conditions.

The paint room is fully ventilated with a state of the art filtration system. The curing room has custom built drying racks and a climate control panel to allow us to ensure the optimum temperature for drying and hardening painted ironwork effectively and efficiently.

## COLOUR CHOICE

We use a black satin finish paint as standard – traditional for ironwork. However, we are able to match to most RAL colours and common paint manufacturer's colours, such as Farrow & Ball or Dulux. There is a small additional charge for this, depending on the specified colour.



Our new spray booth and oven

## LIFE-LONG USE

We provide a small tin of touch up paint with each order to rectify any chipping which may occur during installation, to paint the heads of the fixings and remedy any scratches etc. from general in-use wear. Much like anything else in the home, ironwork will need periodical maintenance and we also include simple guidelines explaining how to care for and maintain your ironwork at its best.

## ZINC THERMAL COATING SYSTEM

If your project is close to the coast (especially the West coast) or in an exposed location, we recommend the additional protection offered by our **in-house zinc thermal coating system**. An alternative to the well established process of galvanising for applying a corrosion protection layer of zinc to steel – metal spraying offers several advantages over galvanising, not least of which being that it eliminates the risk of thermal distortion often associated with galvanising.

The metallisation process bonds the zinc with the steel to form an extremely durable coating that will usually last far in excess of 20 years. The lifespan of any zinc coating, whether it be hot dip galvanised or thermal sprayed, will depend on the local environment and several factors affect this including air pollution, humidity, chemicals, salt and proximity to other building materials. It is for this reason that, like galvanising, there is no extended guarantee or warranty beyond the statutory 12 months. We metallise to the BS EN ISO14713 standard and our standard thermal zinc coating is 120 microns giving a typical life to first maintenance of 5–10 years. On request we can provide a quote for a greater coating thickness to increase this to 10–20 years or over 20 years.

## STRUCTURAL INFORMATION

All of our roofs have been designed to BS6399 Parts 1 & 2 which includes for the self-weight of the roof plus average UK snow loads of 0.6kN/m (or approximately 120mm of snow) and wind speeds of 77km/hr (48 miles/hour) occurring simultaneously at the maximum depth and span for each roof. Canopies, porches and verandas of smaller depths and spans will therefore be capable of withstanding higher snow loads and wind speeds.

Please see table below for maximum depths and spans. Larger structures can be constructed by using larger section sizes and modified manufacture methods.

If greater depths and/or spans between uprights are required or if your property is in an area subject to higher than average wind and snow loads, we can arrange for structural calculations to be carried out for an additional charge. Alternatively, these can be undertaken by your own engineer.

PORCHES & VERANDAS		
Roof Type	Max. span between uprights	Max. depth
Complete rolled roof	3.84m	2.50m
Roof framework for finishing in lead	3.84m	2.00m
Glazing bar roof framework	3.84m	3.00m
CANTILEVER CANOPIES (no uprights)		
	Max. width	Max. depth
All roof types	3.00m	1.00m

NB. The glazing bar roof info above allows for a maximum glass thickness of 10.4mm. The maximum deflection of the glazing bars at various depths is given in the table below and we have been advised that glass can withstand a deflection of 40mm provided the correct silicon is used to support the glass. As glazing is a specialist subject and we are not glaziers, we are unable to advise what glass should be used – your local glazier will be able to specify type and thickness of glass and the correct silicon for supporting the glass.

LOADED GLAZING DEFLECTION	
Depth of structure	Deflection of glazing bars
1.0m	0.45mm
1.5m	2.26mm
2.0m	7.14mm
2.5m	17.43mm
3.0m	36.15mm

We supply all necessary fixings for bolting the ironwork and roof together. Due to the wide variety of substrates and available fixings, we do not supply fixings to attach the structure to the wall. These should be supplied by your installer who is best placed to determine the most suitable fixing for your wall, bearing in mind that fixings are only as good as the substrate they are being fixed in to and we would therefore suggest resin fix anchor bolts.

# HOW TO GET A PROPOSAL

*We aim to make the process of providing a proposal for your ideal porch, veranda or canopy as simple as possible, but there are a few key decisions that you will need to consider beforehand.*

We now have a fantastic 3D Canopy, Porch & Veranda builder on our website to enable you to build your ideal structure in 3D. Here, you can choose the type of structure you would like, select the ironwork design, roof type and more (you can even select the colour!), specify the dimensions and email it directly to us for a quote.



Please click the link:  
<https://fineiron.co.uk/3d>



Alternatively, you can email your requirements to us via our contact form:  
<https://fineiron.co.uk/contact>

If you need any advice or assistance in this, please don't hesitate to contact us – we are here to help.

## 1. PORCH, VERANDA OR CANOPY?

Decide if you want a structure with upright supports, or a cantilever canopy supported by spandrels off the wall:

- Uprights allow for greater widths and depths, but can restrict or enclose smaller entrance spaces.
- Canopies are ideal for providing cover over a second entrance or where clearer access is required. Generally, canopies have a maximum width of 3.0m and depth of 1.0m. However, more fixings, internal bracing or intermediate spandrels can be provided to allow greater widths and depths if required.
- For porches and verandas, the maximum span between uprights is 3.84m before an intermediate upright is required.
- Adding intermediate uprights allows greater widths/depths to be achieved as required.

## 2. MEASURE YOUR REQUIRED OPENING

- We will need measurements of the Depth D, the Height H and the Width W of the proposed ironwork – as shown in the illustration on the image below.
- If you require a roof frame or roof, we will also need to know the distance available from the top of the proposed ironwork to the bottom of any first floor windows or other obstructions (R).

For larger, more complex proposals, we are able to visit the site to take detailed measurements and draw up accurate specifications.

We specialise in providing bespoke fittings, so please do not hesitate to contact us for advice or estimates regarding special requirements.

## 3. CHOOSE YOUR IRONWORK DESIGN

- Porch designs can also be used for cantilever canopies. Dedicated cantilever canopy ironwork is made slightly shallower than that for porches.
- Porch/veranda ironwork designs are interchangeable – so you can mix and match frieze and upright designs if desired. Spandrels are also interchangeable.



## 4. ROOF STYLE

All roofs are curved and hipped to both sides as standard but are completely customisable depending on your specific site criteria. They can have one hip only if it is to fit in a corner abutting a wall, or the hips can be omitted altogether if, for example, it is to fit between two walls. The height can also be reduced/increased as necessary. Larger roof structures are supplied in sections for ease of transportation/installation.

Please see pages 24-29 for further information.

## 5. ACCESSORIES

- Spandrels – these add structural strength and rigidity as well as decorative interest. These are recommended to use, particularly with heavy lead/glazed roofs.
- Stone plinths – creates a solid base for fixing uprights.
- Cast base shoes – to cover holes where ironwork goes into ground/stone plinth

Please see pages 20-22 for further information.

## 6. COLOUR & FINISH

- Black is the standard and traditional ironwork finish.
- We can also match to a specific RAL or paint colour reference. There is a small charge for this, depending on the specified colour.

## 7. PLACING AN ORDER

- Once you have discussed and agreed on your ideal package a Proforma or deposit invoice is raised.
- On receipt of payment we produce drawings (generally 5–10 working days) for customer approval prior to manufacture commencing – this enables all dimensions to be checked.
- Should any amendments be required to the dimensions or design following checking on site, we will advise of any cost difference, including redrawing time, prior to updating and reissuing the drawings.
- Lead in time is generally 4–8 weeks and manufacture time 4–6 weeks from receipt of signed approved drawings. (Timescales are indicative only and depend on the volume of work in production at time of order, the size and complexity of the order and availability of materials from third party suppliers.)
- If you have specific delivery requirements, please let us know at the time of order.

# DELIVERY & INSTALLATION

*Your ironwork is designed for ease of installation. We supply all fixings and full fitting instructions. However, for more demanding installations we can supply and install, if required.*

## DELIVERY

- We will contact you once your porch, canopy or veranda is ready, to arrange a convenient delivery date.
- All goods are sent by private transportation company.
- For specific enquiries regarding installation or delivery, please contact us.

## INSTALLATION

Our ironwork has been designed for ease of installation by your local building contractor or competent DIY-er. We supply full instructions and all fixings for putting the ironwork together, you will just need suitable fixings to attach it to your wall. The vast majority of our structures are installed by local contractors as they are often already on site carrying out other works, and this is the most cost-effective solution for most clients. We are always available by telephone during normal office hours and are happy to speak to your builder directly should he have any queries. However, for larger or more demanding installations we can install if required.

## MAINTENANCE

As with any painted product, especially one that spends its life outdoors, your ironwork will require periodic inspection and a little maintenance to keep it looking at its best. A simple guide to caring for your ironwork, together with a small tin of paint for touching up any chips or scratches are supplied with each order.

# TESTIMONIALS



*“We are very pleased with the canopy and would recommend Fine Iron products to anyone.”*

“We recently had a canopy made by Fine Iron for our back door. The ordering process and staff were excellent and very supportive of creating our design. The final product was delivered on schedule and to a very high standard of craftsmanship. We are very pleased with the canopy and would recommend Fine Iron products to anyone.”

**Adam Rojats**

“I absolutely love my canopy, the Fine Iron team gave me so much time and effort helping me choose the correct design and it’s turned out perfectly. A beautiful product from a fabulous company with excellent customer service.”

**Louise Ousey**



“We are very pleased with the verandah that was made for us by Fine Iron. Deb and the team were very helpful from the start when we were applying for planning permission and then working with our architect to design our Victorian verandah. We visited Fine Iron’s factory in lovely Brecon to discuss our detailed requirements before placing our order. The end result is a beautiful and well made structure that we believe suits our property perfectly. We thank and recommend Fine Iron.

**Steve & Sara Rogers**

*“We are delighted with our new porch!”*



“We are delighted with our new porch! The staff at Fine Iron were extremely helpful. Very satisfactory service. Our builders completed assembly and construction in a day, following the plans provided. The front of the house is greatly improved. Thank you.

**Christine Kuehn**

“We have finally got the Canopy glazed and it is looking fabulous. I’ve just attached 2 photos for you to see the finished article and feel free to use them to promote your fantastic work.”

**Sharon Coleman**



“I am very happy to recommend this company both, from a quality of product and a price perspective. I carefully matched a local blacksmith, a joiner and a lead roofer to produce the work with the price quoted by Fine Iron and although they were marginally more expensive it meant everything was delivered together ready to fit and I would not have to ensure that each individual component/tradesman turned up on time and manage the project myself. The porch was erected by a local tradesman who commented on the beautiful quality of the ironwork and the ease with which it went together (“like a big Meccano set really”). The delivery from Wales to Northumberland was an excellent service and the packaging of the components on the pallet was absolutely faultless, as was the pre-delivery service/instructions I received from Fine Iron. A lovely product and it looks fantastic on my 18th century house.”

**Moira Hitchman**



“Can’t fault Fine Iron in any way. From turning our initial rough sketch in to a proposal through to keeping us informed on production and then delivery it was just what you want when ordering a once in a lifetime bespoke item. The production and finish is reassuringly high quality when investing in something which will last a lifetime (and beyond!)

**M. Fowkes**

*“Fine Iron by name, Fine Iron by nature. Proper craftsmen, top quality and fantastic customer service. End result is stunning. Highly recommended.”*



“Fine Iron designed and manufactured an iron porch for us. The quality and the customer service was impeccable. The result is stunning. We are so happy with the end result and cannot recommend Fine Iron more highly.

**Justin Cooke**



***fineIRON***  
WROUGHT IRONWORK

Fine Iron Wales Ltd.  
Building 1, Gilfach Uchaf,  
Aberbran, Brecon,  
Powys LD3 9NL

[www.fineiron.co.uk](http://www.fineiron.co.uk)  
01874 636966  
[info@fineiron.co.uk](mailto:info@fineiron.co.uk)

Our offices are open:  
Mon-Thurs 9.00am – 4.30pm  
Friday 9.00am – 3.00pm

We do not have a showroom  
but you are welcome to visit our  
workshops (by appointment only).

